

RADIATION STERILIZATION

VALIDATION AND ROUTINE OPERATIONS HANDBOOK

TABLE OF CONTENTS

INTRODUCTION	vii
CHAPTER 1: Rationale for Validating Sterilization Processes	1
CHAPTER 2: Contract Sterilization	5
<i>Selection of the Sterilization Facility</i>	6
<i>Obtain a Written Contract</i>	7
<i>Verification of Validation</i>	8
<i>Routing Processing</i>	10

CHAPTER 3:

Process And Equipment Characterization	13
<i>Physical Characteristics of Radiation</i>	<i>13</i>
<i>Facility Design</i>	<i>16</i>
<i>Effects of Radiation on Microorganisms</i>	<i>18</i>
<i>Equipment Operation</i>	<i>20</i>
<i>Critical Process Parameters</i>	<i>22</i>
<i>Dose Distribution</i>	<i>23</i>
<i>Dosimeters</i>	<i>24</i>
<i>Dose Mapping</i>	<i>27</i>

CHAPTER 4:

Product Definition	29
<i>Accelerated Aging</i>	<i>30</i>
<i>Establishment and Maintenance of Product Families</i>	<i>39</i>
<i>Grouping Into Product Families</i>	<i>39</i>
<i>Selection of a Family Representative</i>	<i>40</i>
<i>Selection of an SIP</i>	<i>41</i>
<i>Sterility Assurance Levels (SAL)</i>	<i>42</i>

CHAPTER 5:

Microbiological Considerations	47
<i>Evaluation of Product Bioburden</i>	<i>47</i>
<i>Evaluation of Bioburden Data</i>	<i>53</i>
<i>Bioburden Isolates</i>	<i>56</i>
<i>Product Sterility Testing</i>	<i>58</i>
<i>Troubleshooting Microbiological Failures</i>	<i>62</i>

CHAPTER 6:

Sterilization Support Testing	65
<i>Selection of a Test Laboratory and Test Methods</i>	<i>65</i>
<i>Environmental Monitoring and Control</i>	<i>66</i>
<i>Sampling Methods</i>	<i>69</i>
<i>Sampling Frequency</i>	<i>72</i>
<i>Setting Action and Alert Limits</i>	<i>74</i>

<i>Environmental Monitoring for Aseptic Manufacturing and in Isolators</i>	75
<i>Environmental Monitoring and Maintenance of Sterilization Processes</i>	76
<i>Biocompatibility Testing</i>	77
<i>Bacterial Endotoxin and Pyrogen Testing</i>	79
<i>Sources</i>	81
<i>LAL Methods</i>	82
<i>Validation of the LAL Test</i>	84
<i>Depyrogenation</i>	87
CHAPTER 7:	
The Validation Protocol	89
CHAPTER 8:	
Process Validation	93
<i>Product and Packaging Materials Evaluation</i>	93
<i>Equipment Qualification and Documentation</i>	94
<i>Sterilization Dose Selection</i>	95
<i>Dose Setting Using Method 1 (Bioburden Method)</i>	99
<i>Method 1 for a Single Production Batch</i>	101
<i>Method 1 Audit</i>	102
<i>Dose Augmentation for Method 1 and 2A</i>	103
<i>Validation Using Method 2</i>	104
<i>Method 2A Validation</i>	104
<i>Method 2A Audit</i>	107
<i>Method 2B Validation</i>	108
<i>Method 2B Dose Audit</i>	111
<i>Method 2A and 2B Dose Augmentation</i>	111
<i>Method VDmax Substantiation of a Selected Dose</i>	112
<i>Dose Audit</i>	114
<i>Dose Augmentation</i>	115
<i>Selection of a Sterilization Dose for a Single Production Batch</i>	115

<i>Dose Audit Failure</i>	116
<i>Alternate Sampling Plans for Dose Verification and Audit</i>	118
CHAPTER 9:	
Final Report	121
CHAPTER 10:	
Routine Monitoring and Control	123
<i>Adopting a Device into a Validated Sterilization System</i>	124
<i>Irradiating Human Tissue-based Products</i>	125
<i>Frequency of Sterilization Dose Audits</i>	127
REFERENCES	129
GLOSSARY	133
APPENDICES	147
INDEX	171